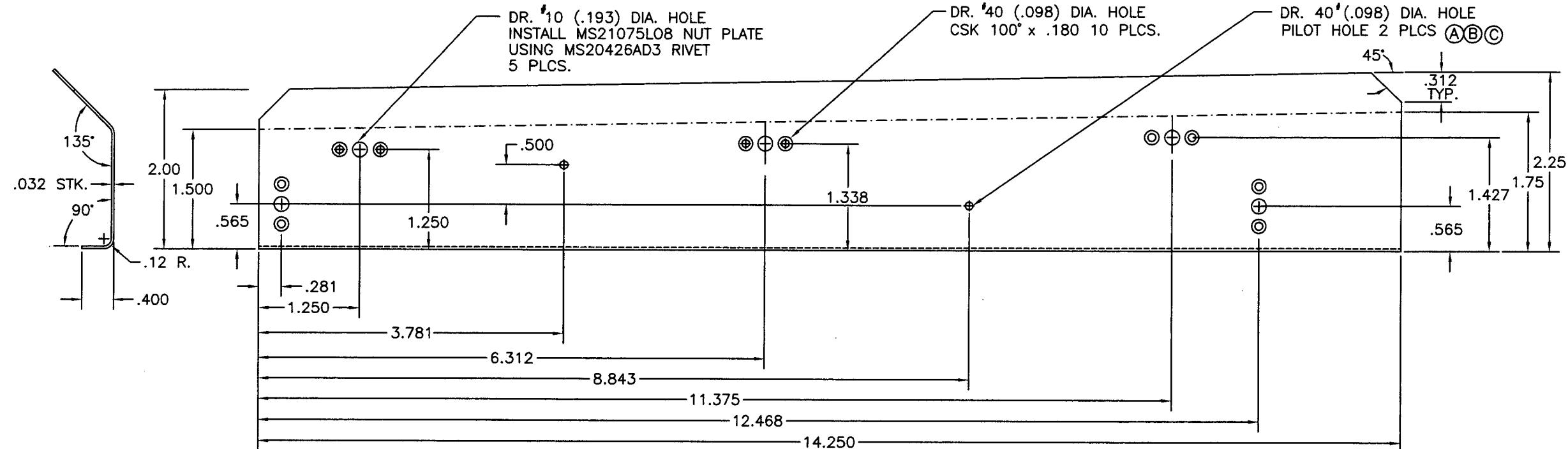


REVISION						
LETTER	DFTSMAN	DATE	DESCRIPTION		APPROVED	DATE
(A)	TAH	12/21/93	CHANGED MATERIAL THICKNESS ON L/M ADDED PILOT HOLES			
(B)	TAH	4/28/94	RELOCATED PILOT HOLES & CHAMFERED CORNERS			
(C)	TAH	12/18/95	INCORPORATED EO-C1		P. SCHWARTZ 96.014 96.015 96.016	3/21/96 3/21/96 3/21/96



			10	MS20426AD3	RIVET					
			5	MS21075L08	NUT PLATE					
				20528-502-021-001	DOUBLER	14.2 x 2.9 x .032 2024-T3 QQ-A-250/4(A)				
NO. REQ'D PER ASSY			PART NO.		NAME	STOCK SIZE	MATERIAL	MATL.SPEC	ZONE	

PRIVILEGE RIGHTS NOTICE				UNLESS OTHERWISE SPECIFIED	DFTSMN	T. HARVILLE	12/3/93	TITLE MOUNTING DOUBLER
THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC.				X±.1	CHECK			
DISCLOSURE, REPRODUCTION, OR USE				XX±.03	STRESS			
ON THIS DAY FOR ANY				XXX±.010	PROJ. ENGR.		DWG. SIZE C	
PURPOSE IS FORBIDDEN				ANGLES ±1/2"	HEAT TREAT		SCALE FULL	
WITHOUT WRITTEN AUTHORIZATION FROM				FINISH	1/2	Era Aviation, Inc.	DWG. NO. 20528-502-021	REV. C
ERA AVIATION, INC.	-001	1	20528-500-004					
THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.	DASH NO.	REQ'D PER ASSY	NEXT ASSEMBLY	MDL				

△ PRIME IN ACCORDANCE WITH ERA PROCESS SPECIFICATION No. 4004.

△ CHEMICAL CONVERSION COATING PER MIL-C-5541E CLASS 1A.

NOTE: